

Work Order ID 86891

86891

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July-09-12 10:30:50 AM

Item ID: D3328-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Basket Hinge
Start Date: 7/09/12 Start Qty: 10.00 *10* Cust Item ID:
Required Date: 7/20/12 Req'd Qty: 10.00 *10* Customer:
Reference:

Approvals: Process Plan: P Date: 12-07-10 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3328	Rev B					(16)			

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3382 Dwg Rev: B Prog Rev: B 2-
Debur if necessary

1610.125

12-7-19

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

12-7-19

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

SMB

12-7-19

DAS

16

12-7-19

16

0

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N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

10

10

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: ST W/A

0.00

130

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/07/20 JLB

12/7/23 DJ

MF
12-07-20

Picklist Print

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Work Order ID: 86891

Parent Item: D3328-3

Parent Item Name: Basket Hinge

Start Date: 7/09/12

Required Date: 7/20/12

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A05.02.09New issueKJ/JLM
IPP Rev:B Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S.125		Purchased	No			100	sf	42.0000	0.0694	0.730526			
1010-1025 sheet .125													

Location

Loc Qty

Loc Code

MAT019

42

111410

10

111741

32

111410

(18)

1.5

1812-7-19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

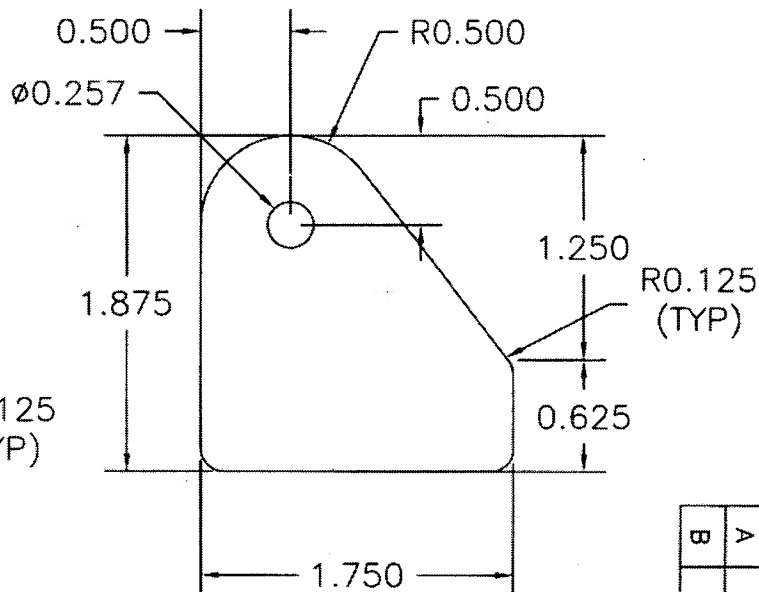
DART

86891

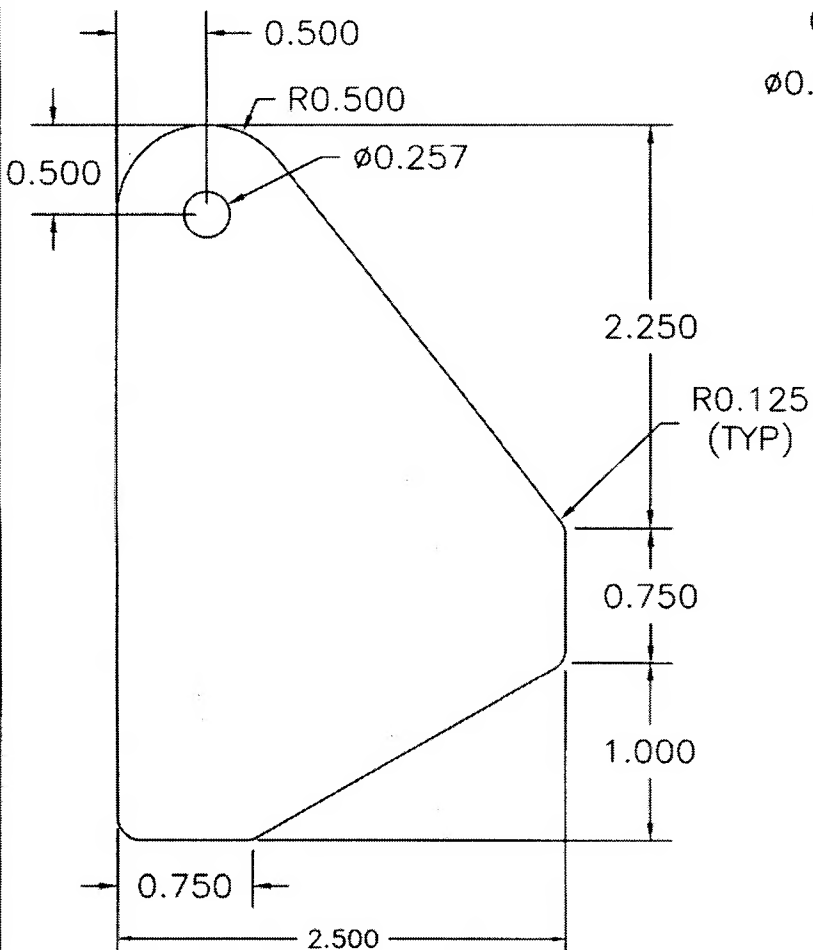
05-07-10

DESIGN		DRAWN BY		DART AEROSPACE LTD	
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA	
DATE		DRAWING NO.		REV. B	
05.04.25		D3328		SHEET 1 OF 1	
		TITLE		SCALE	
		BASKET HINGE		1:1	
A		04.10.27		NEW ISSUE	
B		05.04.25		-1, HEIGHT DECREASED BY 0.125	

RELEASED
05.04.28



D3328-1



D3328-3

D3328-1/-3 BASKET HINGE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010S-S10GA)
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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